

EMISSION CONTROL SYSTEMS

CONTENTS

	page		page
EVAPORATIVE EMISSION CONTROLS	13	ON-BOARD DIAGNOSTICS	1
EXHAUST GAS RECIRCULATION (EGR) SYSTEM	18		

ON-BOARD DIAGNOSTICS

INDEX

	page		page
GENERAL INFORMATION		LOAD VALUE 12	
SYSTEM DESCRIPTION	1	MALFUNCTION INDICATOR LAMP (MIL)	2
DESCRIPTION AND OPERATION		MONITORED SYSTEMS 8	
CIRCUIT ACTUATION TEST MODE	2	NON-MONITORED CIRCUITS	11
COMPONENT MONITORS	11	STATE DISPLAY TEST MODE	2
DIAGNOSTIC TROUBLE CODES	2	TRIP DEFINITION	10
HIGH AND LOW LIMITS	12		

GENERAL INFORMATION

SYSTEM DESCRIPTION

The Powertrain Control Module (PCM) monitors many different circuits in the fuel injection, ignition, emission and engine systems. If the PCM senses a problem with a monitored circuit often enough to indicate an actual problem, it stores a Diagnostic Trouble Code (DTC) in the PCM's memory. If the code applies to a non-emissions related component or system, and the problem is repaired or ceases to exist, the PCM cancels the code after 40 warmup cycles. Diagnostic trouble codes that affect vehicle emissions illuminate the Malfunction Indicator Lamp (MIL). Refer to Malfunction Indicator Lamp in this section.

Certain criteria must be met before the PCM stores a DTC in memory. The criteria may be a specific range of engine RPM, engine temperature, and/or input voltage to the PCM.

The PCM might not store a DTC for a monitored circuit even though a malfunction has occurred. This may happen because one of the DTC criteria for the circuit has not been met. **For example**, assume the diagnostic trouble code criteria requires the PCM to monitor the circuit only when the engine operates between 750 and 2000 RPM. Suppose the sensor's output circuit shorts to ground when engine operates above 2400 RPM (resulting in 0 volt input to the PCM). Because the condition happens at an engine speed above the maximum threshold (2000 rpm), the PCM will not store a DTC.

There are several operating conditions for which the PCM monitors and sets DTC's. Refer to Monitored Systems, Components, and Non-Monitored Circuits in this section.

NOTE: Various diagnostic procedures may actually cause a diagnostic monitor to set a DTC. For instance, pulling a spark plug wire to perform a spark test may set the misfire code. When a repair is completed and verified, use the DRB scan tool to erase all DTC's and extinguish the MIL.

GENERAL INFORMATION (Continued)

Technicians can display stored DTC's. Refer to Diagnostic Trouble Codes in this section. For DTC information, refer to charts in this section.

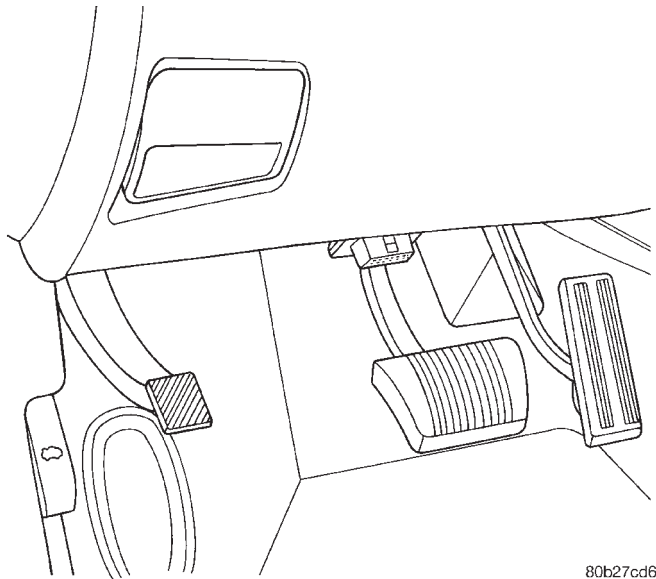


Fig. 1 Data Link (Diagnostic) Connector

DESCRIPTION AND OPERATION

MALFUNCTION INDICATOR LAMP (MIL)

As a functional test, the Malfunction Indicator Lamp (MIL) illuminates at key-on before engine cranking. Whenever the Powertrain Control Module (PCM) sets a Diagnostic Trouble Code (DTC) that affects vehicle emissions, it illuminates the MIL. If a problem is detected, the PCM sends a message over the PCI Bus to the instrument cluster to illuminate the lamp. The PCM illuminates the MIL only for DTC's that affect vehicle emissions. The MIL stays on continuously when the PCM has entered a Limp-In mode or identified a failed emission component or system. The MIL remains on until the DTC is erased. Refer to the Diagnostic Trouble Code charts in this group for emission related codes.

Also, the MIL either flashes or illuminates continuously when the PCM detects active engine misfire. Refer to Misfire Monitoring in this section.

Additionally, the PCM may reset (turn off) the MIL when one of the following occur:

- PCM does not detect the malfunction for 3 consecutive trips (except misfire and fuel system monitors).
- PCM does not detect a malfunction while performing three successive engine misfire or fuel system tests. The PCM performs these tests while the engine is operating within ± 375 RPM of and within 10% of the load of the operating condition at which the malfunction was first detected.

STATE DISPLAY TEST MODE

The switch inputs to the Powertrain Control Module (PCM) have two recognized states; HIGH and LOW. For this reason, the PCM cannot recognize the difference between a selected switch position versus an open circuit, a short circuit, or a defective switch. If the State Display screen shows the change from HIGH to LOW or LOW to HIGH, assume the entire switch circuit to the PCM functions properly. From the state display screen, access either State Display Inputs and Outputs or State Display Sensors.

CIRCUIT ACTUATION TEST MODE

The Circuit Actuation Test Mode checks for proper operation of output circuits or devices the Powertrain Control Module (PCM) may not internally recognize. The PCM attempts to activate these outputs and allow an observer to verify proper operation. Most of the tests provide an audible or visual indication of device operation (click of relay contacts, fuel spray, etc.). Except for intermittent conditions, if a device functions properly during testing, assume the device, its associated wiring, and driver circuit work correctly.

DIAGNOSTIC TROUBLE CODES

A Diagnostic Trouble Code (DTC) indicates the PCM has recognized an abnormal condition in the system.

The preferred and most accurate method of retrieving a DTC is by using the DRB scan tool. The scan tool supplies detailed diagnostic information which can be used to more accurately diagnose causes for a DTC.

Remember that DTC's are the results of a system or circuit failure, but do not directly identify the failed component or components.

NOTE: For a list of DTC's, refer to the charts in this section.

BULB CHECK

Each time the ignition key is turned to the ON position, the malfunction indicator (Check Engine) lamp on the instrument panel should illuminate for approximately 2 seconds then go out. This is done for a bulb check.

OBTAINING DTC'S USING DRB SCAN TOOL

(1) Connect the DRB scan tool to the data link (diagnostic) connector. This connector is located in the passenger compartment; at the lower edge of instrument panel; near the steering column.

(2) Turn the ignition switch on and access the "Read Fault" screen.

DESCRIPTION AND OPERATION (Continued)

(3) Record all the DTC's and "freeze frame" information shown on the DRB scan tool.

DTC's until problems have been investigated and repairs have been performed.

(4) To erase DTC's, use the "Erase Trouble Code" data screen on the DRB scan tool. **Do not erase any**

DIAGNOSTIC TROUBLE CODE DESCRIPTIONS

Hex Code	Generic Scan Tool Code	DRB Scan Tool Display	Description of Diagnostic Trouble Code
01	P0340	No Cam Signal at PCM	No camshaft signal detected during engine cranking.
02	P0601	Internal Controller Failure	PCM Internal fault condition detected.
05	P1682	Charging System Voltage Too Low	Battery voltage sense input below target charging during engine operation. Also, no significant change detected in battery voltage during active test of generator output circuit.
06	P1594	Charging System Voltage Too High	Battery voltage sense input above target charging voltage during engine operation.
0A	P1388	Auto Shutdown Relay Control Circuit	An open or shorted condition detected in the auto shutdown relay circuit.
0B	P0622	Generator Field Not Switching Properly	An open or shorted condition detected in the generator field control circuit.
0F	P1595	Speed Control Solenoid Circuits	An open or shorted condition detected in the Speed Control vacuum or vent solenoid circuits.
10	P0645	A/C Clutch Relay Circuit	An open or shorted condition detected in the A/C clutch relay circuit.
11	P0403	EGR Solenoid Circuit	An open or shorted condition detected in the EGR transducer solenoid circuit.
12	P0443	EVAP Purge Solenoid Circuit	An open or shorted condition detected in the duty cycle purge solenoid circuit.
13	P0203	Injector #3 Control Circuit	Injector #3 output driver does not respond properly to the control signal.
14	P0202	Injector #2 Control Circuit	Injector #2 output driver does not respond properly to the control signal.
15	P0201	Injector #1 Control Circuit	Injector #1 output driver does not respond properly to the control signal.
19	P0505	Idle Air Control Motor Circuits	A shorted or open condition detected in one or more of the idle air control motor circuits.
1A	P0122	Throttle Position Sensor Voltage Low	Throttle position sensor input below the minimum acceptable voltage.
1B	P0123	Throttle Position Sensor Voltage High	Throttle position sensor input above the maximum acceptable voltage.
1E	P0117	ECT Sensor Voltage Too Low	Engine coolant temperature sensor input below minimum acceptable voltage.
1F	P0118	ECT Sensor Voltage Too High	Engine coolant temperature sensor input above maximum acceptable voltage.
20	P0134	Right Rear (or just) Upstream O2S Stays at Center	Neither rich or lean condition detected from the oxygen sensor.

DESCRIPTION AND OPERATION (Continued)

Hex Code	Generic Scan Tool Code	DRB Scan Tool Display	Description of Diagnostic Trouble Code
21	P1281	Engine Is Cold Too Long	Engine did not reach operating temperature within acceptable limits.
23	P0500	No Vehicle Speed Sensor Signal	No vehicle speed sensor signal detected during road load conditions.
24	P0107	MAP Sensor Voltage Too Low	MAP sensor input below minimum acceptable voltage.
25	P0108	MAP Sensor Voltage Too High	MAP sensor input above maximum acceptable voltage.
27	P1297	No Change in MAP From Start to Run	No difference recognized between the engine MAP reading and the barometric (atmospheric) pressure reading from start-up.
28	P0320	No Crank Reference Signal at PCM	No crank reference signal detected during engine cranking.
29	P0353	Ignition Coil #3 Primary Circuit	Peak primary circuit current not achieved with maximum dwell time.
2A	P0352	Ignition Coil #2 Primary Circuit	Peak primary circuit current not achieved with maximum dwell time.
2B	P0351	Ignition Coil #1 Primary Circuit	Peak primary circuit current not achieved with maximum dwell time.
2C	P1389	No ASD Relay Output Voltage at PCM	An Open condition Detected In The ASD Relay Output Circuit.
2E	P0401	EGR System Failure	Required change in air/fuel ratio not detected during diagnostic test.
30	P1697	PCM Failure SRI Miles Not Stored	Unsuccessful attempt to update EMR mileage in the PCM EEPROM.
31	P1696	PCM Failure EEPROM Write Denied	Unsuccessful attempt to write to an EEPROM location by the PCM.
39	P0112	Intake Air Temp Sensor Voltage Low	Intake air temperature sensor input below the maximum acceptable voltage.
3A	P0113	Intake Air Temp Sensor Voltage High	Intake air temperature sensor input above the minimum acceptable voltage.
3B	P0325	Knock Sensor #1 Circuit	Sensor is either shorted to ground or 12 volts. Will not detect open circuit.
3C	P0106	Baro Out of Range	Barometric pressure out of out of range.
3D	P0204	Injector #4 Control Circuit	Injector #4 output driver does not respond properly to the control signal.
3E	P0132	Right Rear (or just) Upstream O2S Shorted to Voltage	Oxygen sensor input voltage maintained above the normal operating range.
41	P0154	Left Front O2S Stays at Center	Neither rich or lean condition detected from the oxygen sensor.
42	P0152	Left Front O2S Shorted To Voltage	Oxygen sensor input voltage maintained above the normal operating range.
44	P0600	PCM Failure SPI Communications	PCM Internal fault condition detected.
45	P0205	Injector #5 Control Circuit	Injector #5 output driver does not respond properly to the control signal.

DESCRIPTION AND OPERATION (Continued)

Hex Code	Generic Scan Tool Code	DRB Scan Tool Display	Description of Diagnostic Trouble Code
46	P0206	Injector #6 Control Circuit	Injector #6 output driver does not respond properly to the control signal.
47	P1478	Int. Temp Sensor Ckt.	Internal temperature sensor input voltage out of acceptable range.
4C	P0354	Ignition coil #4 ckt	Peak primary circuit current not achieved with maximum dwell time.
4D	P0355	Ignition coil #5 ckt	Peak primary circuit current not achieved with maximum dwell time.
52	P1683	SPD CTRL PWR RLY; or S/C 12v Driver CKT	Malfunction detected with power feed to speed control servo solenoids.
56	P1596	Speed Control Switch Always High	Speed control switch input above the maximum acceptable voltage.
57	P1597	Speed Control Switch Always Low	Speed control switch input below the minimum acceptable voltage.
58	P1289	Manifold Tune Valve Solenoid Circuit	An open or shorted condition detected in the MTV solenoid control circuit.
5A	P1598	A/C Pressure Sensor Volts Too High	Sensor input voltage is above 4.9 volts.
5B	P1599	A/C Pressure Sensor Volts Too Low	Sensor input voltage is below .098 volts.
5C	P1490	Low Speed Fan CTRL Relay Circuit	An open or shorted condition detected in the control circuit of the low speed radiator fan relay.
5D	P1489	Hi Speed Fan Relay Circuit	An open or shorted condition detected in the control circuit of the high speed radiator fan relay.
60**	P1698	No PCI Messages From TCM	No messages received from Transmission Control Module.
61	P1695	No PCI Message From Body Control Module	No messages received from Body Control Module.
65	P1282	Fuel Pump Relay Control Circuit	An open or shorted condition detected in the fuel pump relay control circuit.
66	P0133	Right Bank Upstream O2S Slow Response	Oxygen sensor response slower than minimum required switching frequency.
67	P0135	Right Rear (or just) Upstream O2S Heater Failure	Upstream oxygen sensor heating element circuit malfunction.
69	P0141	Right Rear (or just) Downstream O2S Heater Failure	Oxygen sensor heating element circuit malfunction.
6A	P0300	Multiple Cylinder Mis-fire	Misfire detected in multiple cylinders.
6B	P0301	Cylinder #1 Mis-fire	Misfire detected in cylinder #1.
6C	P0302	Cylinder #2 Mis-fire	Misfire detected in cylinder #2.
6D	P0303	Cylinder #3 Mis-fire	Misfire detected in cylinder #3.
6E	P0304	Cylinder #4 Mis-fire	Misfire detected in cylinder #4.
70	P0420	Right Rear (or just) Catalyst Efficiency Failure	Catalyst efficiency below required level.

DESCRIPTION AND OPERATION (Continued)

Hex Code	Generic Scan Tool Code	DRB Scan Tool Display	Description of Diagnostic Trouble Code
71	P0441	Evap Purge Flow Monitor Failure	Insufficient or excessive vapor flow detected during evaporative emission system operation.
72	P1899	P/N Switch Stuck in Park or in Gear	Incorrect input state detected for the Park/Neutral switch, auto. trans. only.
73	P0551	Pwr steering sw perf	Incorrect input state detected for the power steering switch circuit.
76	P0172	Right Rear (or just) Fuel System Rich	A rich air/fuel mixture has been indicated by an abnormally lean correction factor.
77	P0171	Right Rear (or just) Fuel System Lean	A lean air/fuel mixture has been indicated by an abnormally rich correction factor.
78	P0175	Left Front Fuel System Rich	A rich air/fuel mixture has been indicated by an abnormally lean correction factor.
79	P0174	Left Front Fuel System Lean	A lean air/fuel mixture has been indicated by an abnormally rich correction factor.
7A	P0153	Left Front Upstream O2 Sensor Slow Response	Oxygen sensor response slower than minimum required switching frequency.
7C	P0155	Left Front Upstream O2S Heater Failure	Oxygen sensor heater element malfunction.
7D	P0161	Left Front Downstream O2S Heater Failure	Oxygen sensor heater element malfunction.
7E	P0138	Right Rear (or just) Downstream O2S Shorted to Voltage	Oxygen sensor input voltage maintained above the normal operating range.
7F	P0158	Left Front O2S Shorted to Voltage	Oxygen sensor input voltage maintained above the normal operating range.
80	P0125	Closed Loop Temp Not Reached	Engine does not reach 20°F within 5 minutes with a vehicle speed signal.
81	P0140	Right Rear (or just) Downstream O2S Stays at Center	Neither rich or lean condition detected from the downstream oxygen sensor.
82	P0160	Left Front O2S Stays at Center	Neither rich or lean condition detected from the downstream oxygen sensor.
84	P0121	TPS Voltage Does Not Agree With MAP	TPS signal does not correlate to MAP sensor.
89	P0700	EATX Controller DTC Present	An automatic transmission input DTC has been set in the transmission controller. Refer to Group 21.
8A	P1294	Target Idle Not Reached	Actual idle speed does not equal target idle speed.
91	P1299	High air flow	MAP sensor signal does not correlate to TPS signal. Possible vacuum leak.
92	P1496	5 Volt Supply Output Too Low	5 volt output from regulator does not meet minimum requirement.
95	P0462	Fuel Level Sending Unit Volts Too Low	Open circuit between PCM and fuel gauge sending unit.

DESCRIPTION AND OPERATION (Continued)

Hex Code	Generic Scan Tool Code	DRB Scan Tool Display	Description of Diagnostic Trouble Code
96	P0463	Fuel Level Sending Unit Volts Too High	Circuit shorted to voltage between PCM and fuel gauge sending unit.
97	P0460	Fuel Level Unit No Change Over Miles	No movement of fuel level sender detected.
98	P0703	Brake Switch Stuck Pressed or Released	No release of brake switch seen after too many accelerations.
99	P1493	Ambient/Batt Temp Sen Volts Too Low	Battery temperature sensor input voltage below an acceptable range.
9A	P1492	Ambient/Batt Temp Sensor Volts Too High	Battery temperature sensor input voltage above an acceptable range.
9B	P0131	Right Rear (or just) Upstream O2S Shorted to Ground	O2 sensor voltage too low, tested after cold start.
9C	P0137	Right Rear (or just) Downstream O2S Shorted to Ground	O2 sensor voltage too low, tested after cold start.
9D	P1391	Intermittent Loss of CMP or CKP	Intermittent loss of either camshaft or crankshaft position sensor.
A0	P0442	Evap sys small leak	Small leak has been detected by the leak detection monitor.
A1	P0455	Evap sys gross leak	The leak detection monitor is unable to pressurize EVAP system, indicating a large leak.
AE	P0305	Cylinder #5 Mis-fire	Misfire detected in cylinder #5.
AF	P0306	Cylinder #6 Mis-fire	Misfire detected in cylinder #6.
B4	P0432	Left Front Catalyst Efficiency Failure	Catalyst efficiency below required level.
B5	P0151	Left Front O2S Shorted to Ground	O2 sensor voltage too low, tested after cold start.
B6	P0157	Left Front O2S Shorted to Ground	O2 sensor voltage too low, tested after cold start.
B7	P1495	Leak det pmp sol ckt	Leak detection pump solenoid circuit fault (open or short).
B8	P1494	Leak det pmp pres sw	Leak detection pump switch does not respond to input.
BA	P1398	Mis-fire Adaptive Numerator at Limit	CKP sensor target windows have too much variation.
BB	P1486	EVAP hose pinched	Plug or pinch detected between purge solenoid and fuel tank.
CO	P1195	Cat Mon Slow O2 Right Upstream	Oxygen sensor response slower than minimum required switching frequency during catalyst monitor.
C1	P1196	Cat Mon Slow O2 Left Upstream	Oxygen sensor response slower than minimum required switching frequency during catalyst monitor.
D4	P0405	EGR pos volt low	EGR position sensor input below the acceptable voltage range.

DESCRIPTION AND OPERATION (Continued)

Hex Code	Generic Scan Tool Code	DRB Scan Tool Display	Description of Diagnostic Trouble Code
D5	P0406	EGR pos volt high	EGR position sensor input above the acceptable voltage range.
D7	P0404	EGR sensor perf	EGR position sensor signal does not correlate to EGR duty cycle.
D8	P0356	Ignition coil #6 ckt	Peak primary circuit current not achieved with max. dwell time.
D9	P1288	Short run valve ckt	An open or shorted condition detected in the SRV tuning circuit.
E1	P1687	No MIC Bus Message	No PCI message received from MIC module.
E2	P1686	No SKIM Bus Message	No PCI message received from SKIM module.
E8	P1685	SKIM Invalid Key	The engine controller has received an invalid key from the SKIM.

MONITORED SYSTEMS

There are new electronic circuit monitors that check fuel, emission, engine and ignition performance. These monitors use information from various sensor circuits to indicate the overall operation of the fuel, engine, ignition and emission systems and thus the emissions performance of the vehicle.

The fuel, engine, ignition and emission systems monitors do not indicate a specific component problem. They do indicate that there is an implied problem within one of the systems and that a specific problem must be diagnosed.

If any of these monitors detect a problem affecting vehicle emissions, the Malfunction Indicator (Check Engine) Lamp will be illuminated. These monitors generate Diagnostic Trouble Codes that can be displayed with the check engine lamp or a scan tool.

The following is a list of the system monitors:

- EGR Monitor
- Misfire Monitor
- Fuel System Monitor
- Oxygen Sensor Monitor
- Oxygen Sensor Heater Monitor
- Catalyst Monitor
- Evaporative System Leak Detection Monitor

Following is a description of each system monitor, and its DTC.

Refer to the appropriate Powertrain Diagnostics Procedures manual for diagnostic procedures.

HEX 66, and 7A—OXYGEN SENSOR (O2S) MONITOR

Effective control of exhaust emissions is achieved by an oxygen feedback system. The most important element of the feedback system is the O2S. The O2S is located in the exhaust path. Once it reaches operating temperature 300° to 350°C (572° to 662°F), the

sensor generates a voltage that is inversely proportional to the amount of oxygen in the exhaust. The information obtained by the sensor is used to calculate the fuel injector pulse width. This maintains a 14.7 to 1 air fuel (A/F) ratio. At this mixture ratio, the catalyst works best to remove hydrocarbons (HC), carbon monoxide (CO) and nitrous oxide (NOx) from the exhaust.

The O2S is also the main sensing element for the EGR, Catalyst and Fuel Monitors.

The O2S may fail in any or all of the following manners:

- Slow response rate
- Reduced output voltage
- Dynamic shift
- Shorted or open circuits

Response rate is the time required for the sensor to switch from lean to rich once it is exposed to a richer than optimum A/F mixture or vice versa. As the sensor starts malfunctioning, it could take longer to detect the changes in the oxygen content of the exhaust gas.

The output voltage of the O2S ranges from 0 to 1 volt. A good sensor can easily generate any output voltage in this range as it is exposed to different concentrations of oxygen. To detect a shift in the A/F mixture (lean or rich), the output voltage has to change beyond a threshold value. A malfunctioning sensor could have difficulty changing beyond the threshold value.

HEX 67, 69, 7C, and 7D—OXYGEN SENSOR HEATER MONITOR

If there is an oxygen sensor (O2S) DTC as well as a O2S heater DTC, the O2S fault **MUST** be repaired first. After the O2S fault is repaired, verify that the heater circuit is operating correctly.

DESCRIPTION AND OPERATION (Continued)

Effective control of exhaust emissions is achieved by an oxygen feedback system. The most important element of the feedback system is the O2S. The O2S is located in the exhaust path. Once it reaches operating temperature 300° to 350°C (572 ° to 662°F), the sensor generates a voltage that is inversely proportional to the amount of oxygen in the exhaust. The information obtained by the sensor is used to calculate the fuel injector pulse width. This maintains a 14.7 to 1 Air Fuel (A/F) ratio. At this mixture ratio, the catalyst works best to remove hydrocarbons (HC), carbon monoxide (CO) and nitrogen oxide (NOx) from the exhaust.

The voltage readings taken from the O2S are very temperature sensitive. The readings are not accurate below 300°C. Heating of the O2S is done to allow the engine controller to shift to closed loop control as soon as possible. The heating element used to heat the O2S must be tested to ensure that it is heating the sensor properly.

The O2S circuit is monitored for a drop in voltage. The sensor output is used to test the heater by isolating the effect of the heater element on the O2S output voltage from the other effects.

HEX 2E—EGR MONITOR

The Powertrain Control Module (PCM) performs an on-board diagnostic check of the EGR system.

The EGR monitor is used to test whether the EGR system is operating within specifications. The diagnostic check activates only during selected engine/driving conditions. When the conditions are met, the EGR is turned off (solenoid energized) and the O2S compensation control is monitored. Turning off the EGR shifts the air fuel (A/F) ratio in the lean direction. The O2S data should indicate an increase in the O2S concentration in the combustion chamber when the exhaust gases are no longer recirculated. While this test does not directly measure the operation of the EGR system, it can be inferred from the shift in the O2S data whether the EGR system is operating correctly. Because the O2S is being used, the O2S test must pass its test before the EGR test.

HEX 6A, 6B, 6C, 6D, 6E, AE, and AF—MISFIRE MONITOR

Excessive engine misfire results in increased catalyst temperature and causes an increase in HC emissions. Severe misfires could cause catalyst damage. To prevent catalytic converter damage, the PCM monitors engine misfire.

The Powertrain Control Module (PCM) monitors for misfire during most engine operating conditions (positive torque) by looking at changes in the crankshaft speed. If a misfire occurs the speed of the crankshaft will vary more than normal.

HEX 76, 77, 78, and 79—FUEL SYSTEM MONITOR

To comply with clean air regulations, vehicles are equipped with catalytic converters. These converters reduce the emission of hydrocarbons, oxides of nitrogen and carbon monoxide. The catalyst works best when the air fuel (A/F) ratio is at or near the optimum of 14.7 to 1.

The PCM is programmed to maintain the optimum air/fuel ratio of 14.7 to 1. This is done by making short term corrections in the fuel injector pulse width based on the O2S output. The programmed memory acts as a self calibration tool that the engine controller uses to compensate for variations in engine specifications, sensor tolerances and engine fatigue over the life span of the engine. By monitoring the actual air-fuel ratio with the O2S (short term) and multiplying that with the program long-term (adaptive) memory and comparing that to the limit, it can be determined whether it will pass an emissions test. If a malfunction occurs such that the PCM cannot maintain the optimum A/F ratio, then the MIL will be illuminated.

HEX 70, and B4—CATALYST MONITOR

To comply with clean air regulations, vehicles are equipped with catalytic converters. These converters reduce the emission of hydrocarbons, oxides of nitrogen and carbon monoxide.

Normal vehicle miles or engine misfire can cause a catalyst to decay. A meltdown of the ceramic core can cause a reduction of the exhaust passage. This can increase vehicle emissions and deteriorate engine performance, driveability and fuel economy.

The catalyst monitor uses dual oxygen sensors (O2S's) to monitor the efficiency of the converter. The dual O2S's strategy is based on the fact that as a catalyst deteriorates, its oxygen storage capacity and its efficiency are both reduced. By monitoring the oxygen storage capacity of a catalyst, its efficiency can be indirectly calculated. The upstream O2S is used to detect the amount of oxygen in the exhaust gas before the gas enters the catalytic converter. The PCM calculates the A/F mixture from the output of the O2S. A low voltage indicates high oxygen content (lean mixture). A high voltage indicates a low content of oxygen (rich mixture).

When the upstream O2S detects a lean condition, there is an abundance of oxygen in the exhaust gas. A functioning converter would store this oxygen so it can use it for the oxidation of HC and CO. As the converter absorbs the oxygen, there will be a lack of oxygen downstream of the converter. The output of the downstream O2S will indicate limited activity in this condition.

As the converter loses the ability to store oxygen, the condition can be detected from the behavior of

DESCRIPTION AND OPERATION (Continued)

the downstream O₂S. When the efficiency drops, no chemical reaction takes place. This means the concentration of oxygen will be the same downstream as upstream. The output voltage of the downstream O₂S copies the voltage of the upstream sensor. The only difference is a time lag (seen by the PCM) between the switching of the O₂S's.

To monitor the system, the number of lean-to-rich switches of upstream and downstream O₂S's is counted. The ratio of downstream switches to upstream switches is used to determine whether the catalyst is operating properly. An effective catalyst will have fewer downstream switches than it has upstream switches i.e., a ratio closer to zero. For a totally ineffective catalyst, this ratio will be one-to-one, indicating that no oxidation occurs in the device.

The system must be monitored so that when catalyst efficiency deteriorates and exhaust emissions increase to over the legal limit, the MIL (Check Engine lamp) will be illuminated.

HEX A0, A1, B7, and B8—LEAK DETECTION PUMP MONITOR

The leak detection assembly incorporates two primary functions: it must detect a leak in the evaporative system and seal the evaporative system so the leak detection test can be run.

The primary components within the assembly are: A three port solenoid that activates both of the functions listed above; a pump which contains a switch, two check valves and a spring/diaphragm, a canister vent valve (CVV) seal which contains a spring loaded vent seal valve.

Immediately after a cold start, between predetermined temperature thresholds limits, the three port solenoid is briefly energized. This initializes the pump by drawing air into the pump cavity and also closes the vent seal. During non test conditions the vent seal is held open by the pump diaphragm assembly which pushes it open at the full travel position. The vent seal will remain closed while the pump is cycling due to the reed switch triggering of the three port solenoid that prevents the diaphragm assembly from reaching full travel. After the brief initialization period, the solenoid is de-energized allowing atmospheric pressure to enter the pump cavity, thus permitting the spring to drive the diaphragm which forces air out of the pump cavity and into the vent system. When the solenoid is energized and de energized, the cycle is repeated creating flow in typical diaphragm pump fashion. The pump is controlled in 2 modes:

Pump Mode: The pump is cycled at a fixed rate to achieve a rapid pressure build in order to shorten the overall test length.

Test Mode: The solenoid is energized with a fixed duration pulse. Subsequent fixed pulses occur when the diaphragm reaches the Switch closure point.

The spring in the pump is set so that the system will achieve an equalized pressure of about 7.5" H₂O. The cycle rate of pump strokes is quite rapid as the system begins to pump up to this pressure. As the pressure increases, the cycle rate starts to drop off. If there is no leak in the system, the pump would eventually stop pumping at the equalized pressure. If there is a leak, it will continue to pump at a rate representative of the flow characteristic of the size of the leak. From this information we can determine if the leak is larger than the required detection limit (currently set at .040" orifice by CARB). If a leak is revealed during the leak test portion of the test, the test is terminated at the end of the test mode and no further system checks will be performed.

After passing the leak detection phase of the test, system pressure is maintained by turning on the LDP's solenoid until the purge system is activated. Purge activation in effect creates a leak. The cycle rate is again interrogated and when it increases due to the flow through the purge system, the leak check portion of the diagnostic is complete.

The canister vent valve will unseal the system after completion of the test sequence as the pump diaphragm assembly moves to the full travel position.

Evaporative system functionality will be verified by using the stricter evap purge flow monitor. At an appropriate warm idle the LDP will be energized to seal the canister vent. The purge flow will be clocked up from some small value in an attempt to see a shift in the O₂ control system. If fuel vapor, indicated by a shift in the O₂ control, is present the test is passed. If not, it is assumed that the purge system is not functioning in some respect. The LDP is again turned off and the test is ended.

TRIP DEFINITION

A "Trip" means vehicle operation (following an engine-off period) of duration and driving mode such that all components and systems are monitored at least once by the diagnostic system. The monitors must successfully pass before the PCM can verify that a previously malfunctioning component is meeting the normal operating conditions of that component. For misfire or fuel system malfunction, the MIL may be extinguished if the fault does not recur when monitored during three subsequent sequential driving cycles in which conditions are similar to those under which the malfunction was first determined.

Anytime the MIL is illuminated, a DTC is stored. The DTC can self erase only when the MIL has been extinguished. Once the MIL is extinguished, the

DESCRIPTION AND OPERATION (Continued)

PCM must pass the diagnostic test for the most recent DTC for 40 warm-up cycles (80 warm-up cycles for the Fuel System Monitor and the Misfire Monitor). A warm-up cycle can best be described by the following:

- The engine must be running
- A rise of 40°F in engine temperature must occur from the time when the engine was started
- Engine coolant temperature must reach at least 160°F
- A “driving cycle” that consists of engine start up and engine shut off.

Once the above conditions occur, the PCM is considered to have passed a warm-up cycle. Due to the conditions required to extinguish the MIL and erase the DTC, it is most important that after a repair has been made, all DTC's be erased and the repair verified.

COMPONENT MONITORS

There are several components that will affect vehicle emissions if they malfunction. If one of these components malfunctions the Malfunction Indicator Lamp (Check Engine) will illuminate.

Some of the component monitors are checking for proper operation of the part. Electrically operated components now have input (rationality) and output (functionality) checks. Previously, a component like the Throttle Position sensor (TPS) was checked by the PCM for an open or shorted circuit. If one of these conditions occurred, a DTC was set. Now there is a check to ensure that the component is working. This is done by watching for a TPS indication of a greater or lesser throttle opening than MAP and engine rpm indicate. In the case of the TPS, if engine vacuum is high and engine rpm is 1600 or greater and the TPS indicates a large throttle opening, a DTC will be set. The same applies to low vacuum and 1600 rpm.

Any component that has an associated limp in will set a fault after 1 trip with the malfunction present.

Refer to the Diagnostic Trouble Codes Description Charts in this section and the appropriate Powertrain Diagnostic Procedure Manual for diagnostic procedures.

NON-MONITORED CIRCUITS

The PCM does not monitor all circuits, systems and conditions that could have malfunctions causing driveability problems. However, problems with these systems may cause the PCM to store diagnostic trouble codes for other systems or components. For example, a fuel pressure problem will not register a fault directly, but could cause a rich/lean condition or misfire. This could cause the PCM to store an oxygen sensor or misfire diagnostic trouble code.

The major non-monitored circuits are listed below along with examples of failure modes that do not directly cause the PCM to set a DTC, but for a system that is monitored.

FUEL PRESSURE

The fuel pressure regulator controls fuel system pressure. The PCM cannot detect a clogged fuel pump inlet filter, clogged in-line fuel filter, or a pinched fuel supply or return line. However, these could result in a rich or lean condition causing the PCM to store an oxygen sensor or fuel system diagnostic trouble code.

SECONDARY IGNITION CIRCUIT

The PCM cannot detect an inoperative ignition coil, fouled or worn spark plugs, ignition cross firing, or open spark plug cables.

CYLINDER COMPRESSION

The PCM cannot detect uneven, low, or high engine cylinder compression.

EXHAUST SYSTEM

The PCM cannot detect a plugged, restricted or leaking exhaust system. It may set a EGR or Fuel system fault or O2S.

FUEL INJECTOR MECHANICAL MALFUNCTIONS

The PCM cannot determine if a fuel injector is clogged, the needle is sticking or if the wrong injector is installed. However, these could result in a rich or lean condition causing the PCM to store a diagnostic trouble code for either misfire, an oxygen sensor, or the fuel system.

EXCESSIVE OIL CONSUMPTION

Although the PCM monitors engine exhaust oxygen content when the system is in closed loop, it cannot determine excessive oil consumption.

THROTTLE BODY AIR FLOW

The PCM cannot detect a clogged or restricted air cleaner inlet or filter element.

VACUUM ASSIST

The PCM cannot detect leaks or restrictions in the vacuum circuits of vacuum assisted engine control system devices. However, these could cause the PCM to store a MAP sensor diagnostic trouble code and cause a high idle condition.

PCM SYSTEM GROUND

The PCM cannot determine a poor system ground. However, one or more diagnostic trouble codes may be generated as a result of this condition. The mod-

DESCRIPTION AND OPERATION (Continued)

ule should be mounted to the body at all times, also during diagnostic.

PCM CONNECTOR ENGAGEMENT

The PCM may not be able to determine spread or damaged connector pins. However, it might store diagnostic trouble codes as a result of spread connector pins.

HIGH AND LOW LIMITS

The PCM compares input signal voltages from each input device with established high and low limits for

the device. If the input voltage is not within limits and other criteria are met, the PCM stores a diagnostic trouble code in memory. Other diagnostic trouble code criteria might include engine RPM limits or input voltages from other sensors or switches that must be present before verifying a diagnostic trouble code condition.

LOAD VALUE

ENGINE	IDLE/NEUTRAL	2500 RPM/NEUTRAL
2.7, 3.2 and 3.5L	1% to 8% Maximum	4% to 6% Maximum

EVAPORATIVE EMISSION CONTROLS

INDEX

	page		page
DESCRIPTION AND OPERATION		DIAGNOSIS AND TESTING	
EVAP CANISTER	13	LEAK DETECTION PUMP	15
EVAPORATION CONTROL SYSTEM	13	PCV SYSTEM INSPECTION	15
POSITIVE CRANKCASE VENTILATION (PCV) SYSTEMS	13	REMOVAL AND INSTALLATION	
PROPORTIONAL PURGE SOLENOID—PCM OUTPUT	13	EVAP CANISTER	15
ROLLOVER VALVE	13	LEAK DETECTION PUMP	16
VEHICLE EMISSION CONTROL INFORMATION LABEL	14	PROPORTIONAL PURGE SOLENOID VALVE ...	17

DESCRIPTION AND OPERATION

EVAPORATION CONTROL SYSTEM

The evaporation control system prevents the emission of fuel tank vapors into the atmosphere. When fuel evaporates in the fuel tank, the vapors pass through vent hoses or tubes to an activated carbon filled evaporative canister. The canister temporarily holds the vapors. The Powertrain Control Module (PCM) allows intake manifold vacuum to draw vapors into the combustion chambers during certain operating conditions.

All engines use a proportional purge system. The PCM controls vapor flow by operating the purge solenoid. Refer to Proportional Purge Solenoid in this section.

NOTE: The evaporative system uses specially manufactured hoses. they need replacement, only use fuel resistant hose. Also the hoses must be able to pass an Ozone compliance test.

NOTE: For more information on Onboard Refueling Vapor Recovery (ORVR), refer to Group 14 Fuel Delivery.

ROLLOVER VALVE

The LH fuel tank has fuel and vapor controls that allow the vehicle to pass a full 360° rollover without fuel leakage. Refer to Group 25, Emission Controls System for information.

EVAP CANISTER

All vehicles use a, maintenance free, evaporative (EVAP) canister. Fuel tank vapors vent into the canister. The canister temporarily holds the fuel vapors

until intake manifold vacuum draws them into the combustion chamber. The Powertrain Control Module (PCM) purges the canister through the proportional purge solenoid. The PCM purges the canister at pre-determined intervals and engine conditions.

The canister protrudes through the top of the bracket. The vacuum and vapor tubes connect to the top of the canister (Fig. 1).

PROPORTIONAL PURGE SOLENOID—PCM OUTPUT

All vehicles use a proportional purge solenoid. The solenoid regulates the rate of vapor flow from the EVAP canister to the throttle body. The PCM operates the solenoid.

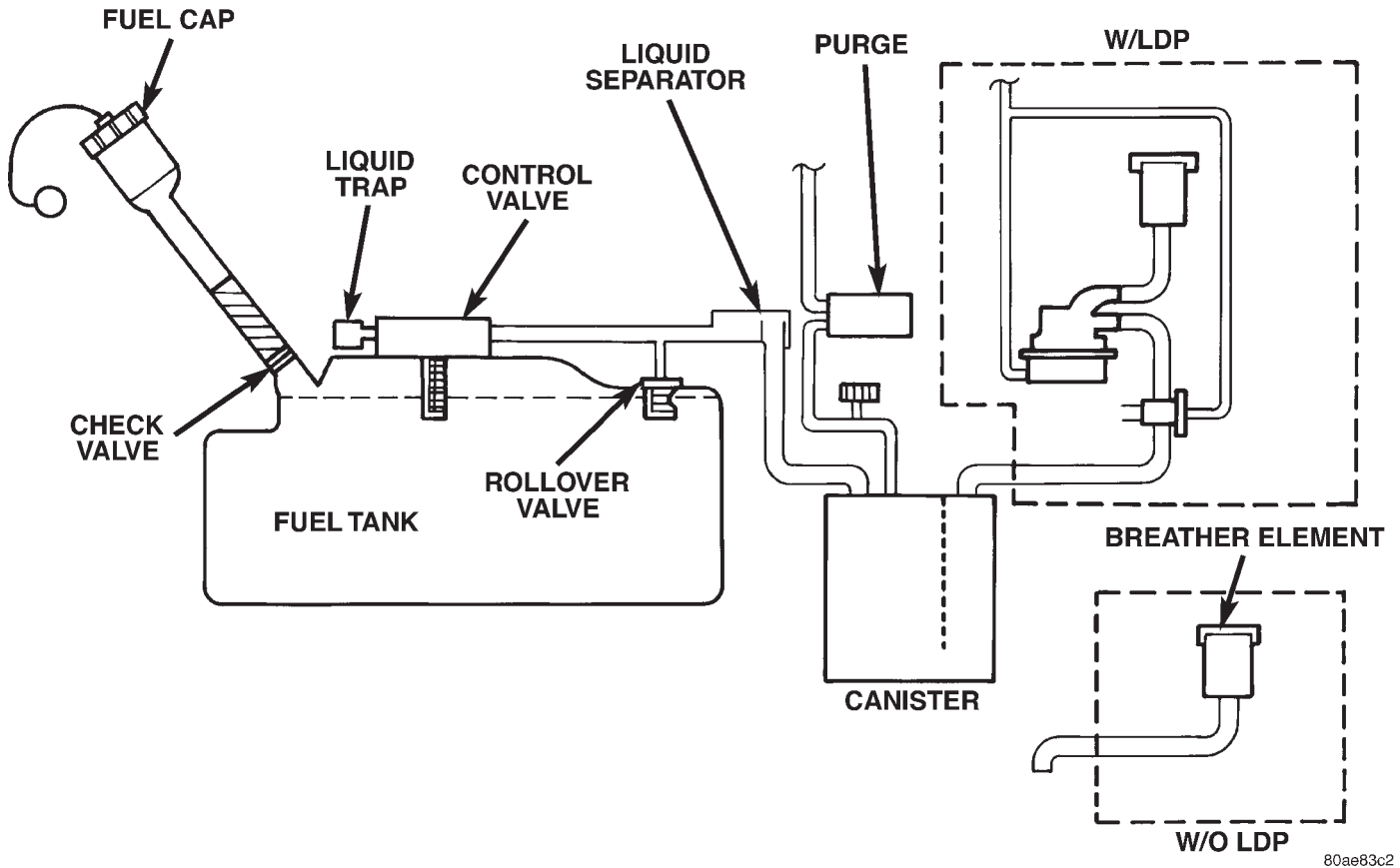
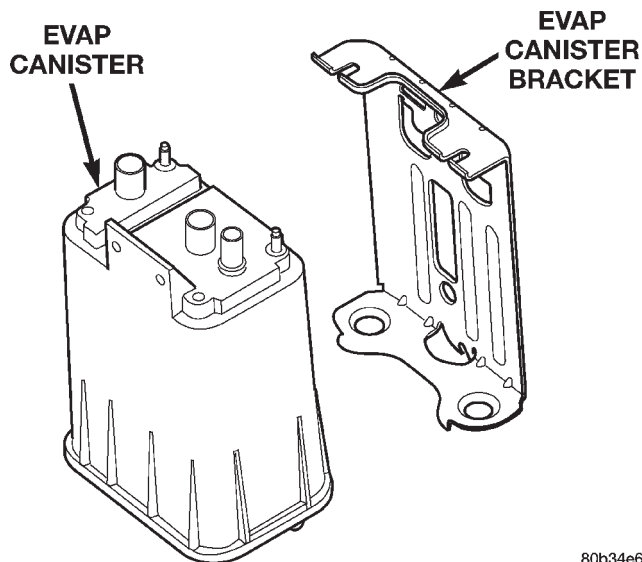
During the cold start warm-up period and the hot start time delay, the PCM does not energize the solenoid. When de-energized, no vapors are purged.

The proportional purge solenoid operates at a frequency of 200 hz and is controlled by an engine controller circuit that senses the current being applied to the proportional purge solenoid (Fig. 2) and then adjusts that current to achieve the desired purge flow. The proportional purge solenoid controls the purge rate of fuel vapors from the vapor canister and fuel tank to the engine intake manifold.

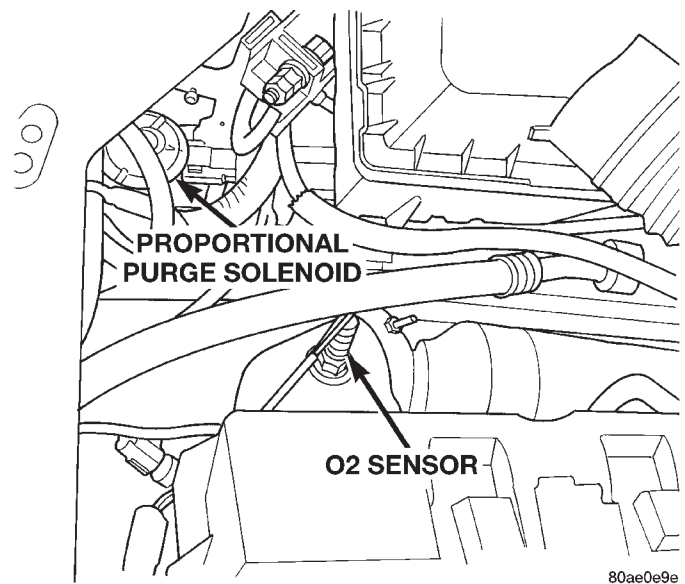
POSITIVE CRANKCASE VENTILATION (PCV) SYSTEMS

Intake manifold vacuum removes crankcase vapors and piston blow-by from the engine. Emissions pass through the PCV valve into the intake manifold plenum (Fig. 3) or (Fig. 4). The vapors become part of the calibrated air-fuel mixture, are burned and expelled with the exhaust gases. The air cleaner supplies make up air when the engine does not have enough vapor or blow-by gases.

DESCRIPTION AND OPERATION (Continued)

*ORVR System Schematic**Fig. 1 EVAP Canister***VEHICLE EMISSION CONTROL INFORMATION LABEL**

All models have a Vehicle Emission Control Information (VECI) Label. Chrysler permanently attaches the label in the engine compartment. It cannot be

*Fig. 2 Proportional Purge Solenoid*

removed without defacing information and destroying the label.

The label contains the vehicle's emission specifications and vacuum hose routings. All hoses must be connected and routed according to the label.

DESCRIPTION AND OPERATION (Continued)

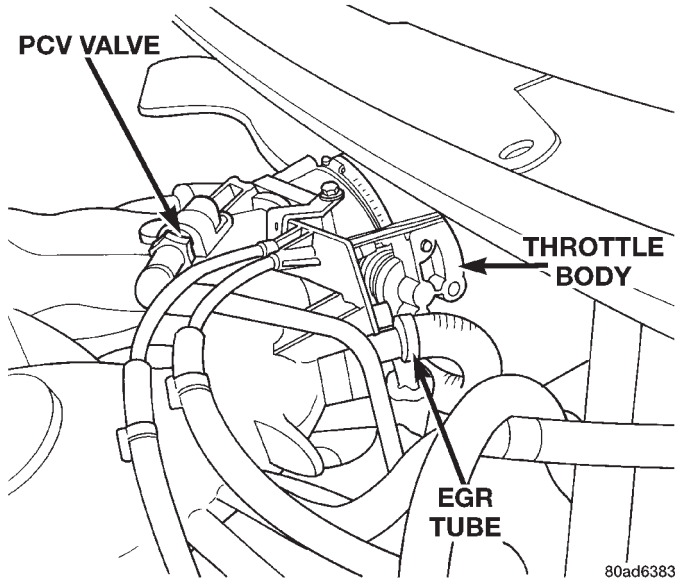


Fig. 3 PCV Valve—2.7L Engine

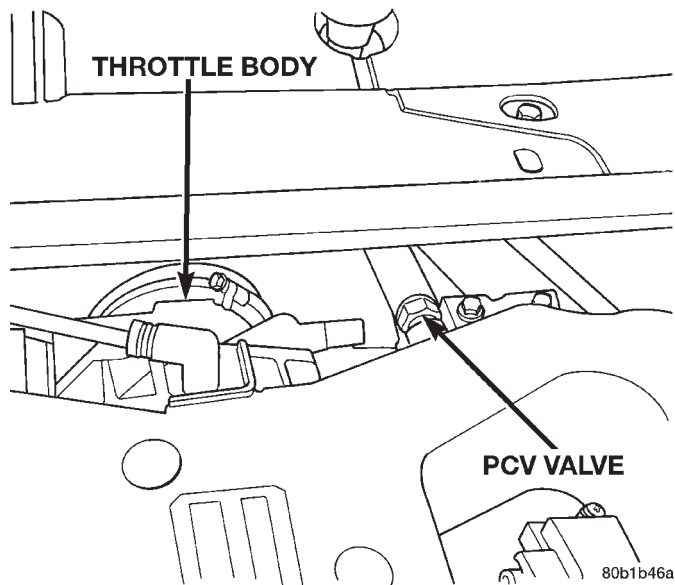


Fig. 4 PCV Valve—3.2/3.5L Engine

DIAGNOSIS AND TESTING

PCV SYSTEM INSPECTION

WARNING: APPLY PARKING BRAKE AND/OR BLOCK WHEELS BEFORE PERFORMING ANY TEST OR ADJUSTMENT WITH THE ENGINE OPERATING.

(1) With engine idling, remove the hose from the PCV valve. If the valve is not plugged, a hissing noise will be heard as air passes through the valve. A strong vacuum should also be felt when a finger is placed over the valve inlet.

(2) Install hose on PCV valve. Remove the make-up air hose from the air plenum at the rear of

the engine. Hold a piece of stiff paper (parts tag) loosely over the end of the make-up air hose.

(3) After allowing approximately one minute for crankcase pressure to reduce, the paper should draw up against the hose with noticeable force. If the engine does not draw the paper against the grommet after installing a new valve, replace the PCV valve hose.

(4) Turn the engine off. Remove the PCV valve from intake manifold. The valve should rattle when shaken.

(5) Replace the PCV valve and retest the system if it does not operate as described in the preceding tests. **Do not attempt to clean the old PCV valve.** If the valve rattles, apply a light coating of Loctite® Pipe Sealant With Teflon to the threads. Thread the PCV valve into the manifold plenum and tighten to 7 N·m (60 in. lbs.) torque.

LEAK DETECTION PUMP

Refer to the appropriate Powertrain Diagnostic Procedures Manual for testing procedures.

REMOVAL AND INSTALLATION

EVAP CANISTER

REMOVAL

- (1) Disconnect the negative battery cable.
- (2) Remove fuel tank refer to Group 14, Fuel Delivery.
- (3) Disconnect the hoses from the EVAP canister (Fig. 5).

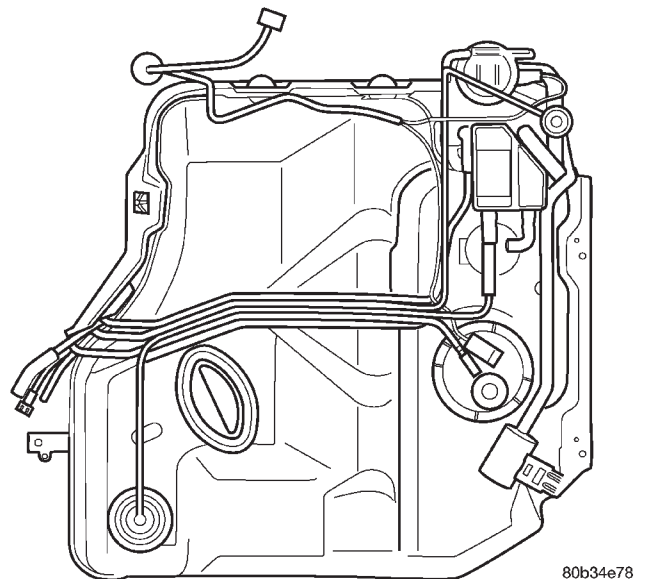
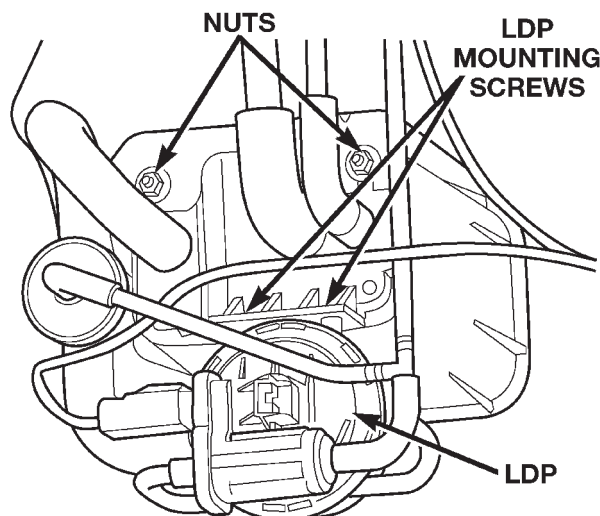


Fig. 5 EVAP Canister and LDP

REMOVAL AND INSTALLATION (Continued)

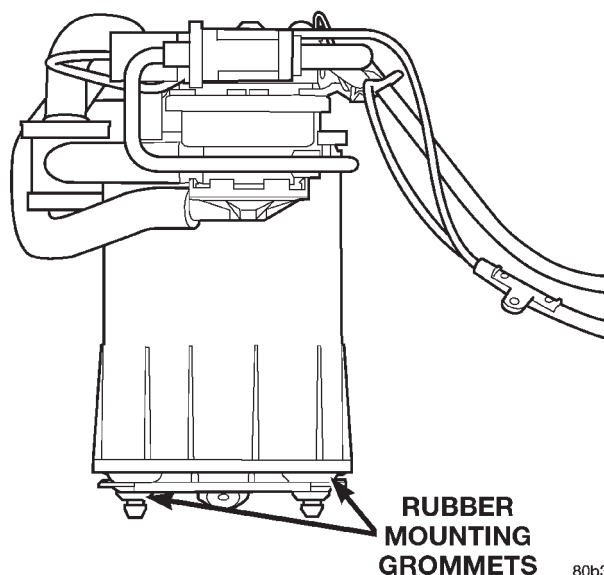
(4) Remove 2 nuts from the upper bracket of the EVAP canister (Fig. 6).



80b34e70

Fig. 6 EVAP Bracket

(5) Remove EVAP canister from bracket (Fig. 8).



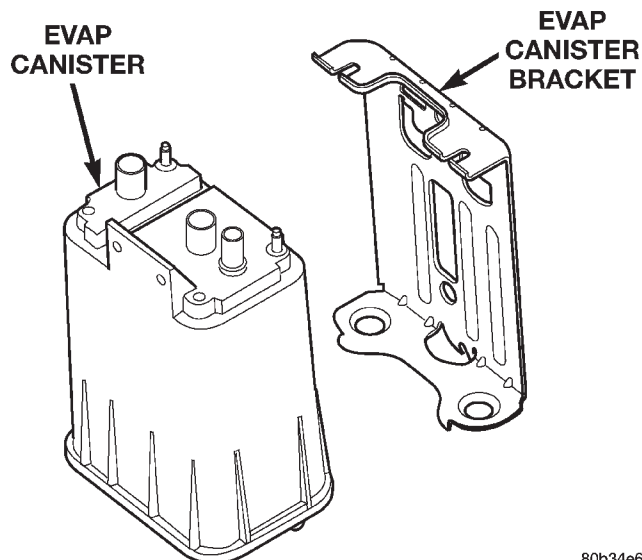
80b34e76

Fig. 7 EVAP Mounting Grommets

(6) Remove LDP from EVAP canister upper bracket (Fig. 9).

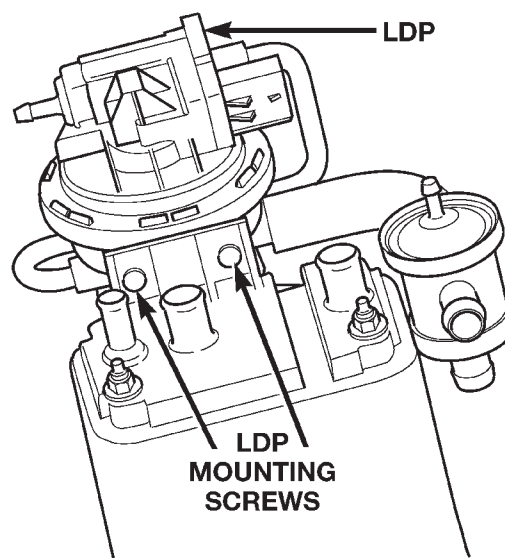
INSTALLATION

- (1) Install LDP to EVAP Canister. (Fig. 9).
- (2) Install EVAP canister to Bracket (Fig. 8).
- (3) Install 2 nuts to EVAP canister bracket.
- (4) Connect hoses.
- (5) Install fuel tank refer to Group 14, Fuel Delivery.
- (6) Connect negative battery cable.



80b34e6f

Fig. 8 EVAP Canister Bracket



80b34e75

Fig. 9 LDP Mounting Screws

LEAK DETECTION PUMP

REMOVAL

- (1) Disconnect the negative battery cable.
- (2) Remove fuel tank refer to Group 14, Fuel Delivery.
- (3) Disconnect the hoses from the EVAP canister (Fig. 5).
- (4) Remove 2 nuts from the upper bracket of the EVAP canister (Fig. 6).
- (5) Remove EVAP canister from bracket (Fig. 8).
- (6) Remove LDP from EVAP canister upper bracket (Fig. 9).

REMOVAL AND INSTALLATION (Continued)

INSTALLATION

- (1) Install LDP to EVAP Canister. (Fig. 9).
- (2) Install EVAP canister to Bracket (Fig. 8).
- (3) Install 2 nuts to EVAP canister bracket.
- (4) Connect hoses.
- (5) Install fuel tank refer to Group 14, Fuel Delivery.
- (6) Connect negative battery cable.

PROPORTIONAL PURGE SOLENOID VALVE

The solenoid attaches to a bracket near the air cleaner (Fig. 10). The solenoid will not operate unless it is installed correctly.

REMOVAL

- (1) Disconnect electrical connector from solenoid.
- (2) Disconnect vacuum tubes from solenoid.
- (3) Remove solenoid from bracket.

INSTALLATION

The top of the solenoid has TOP printed on it. The solenoid will not operate unless it is installed correctly.

- (1) Install solenoid on bracket.

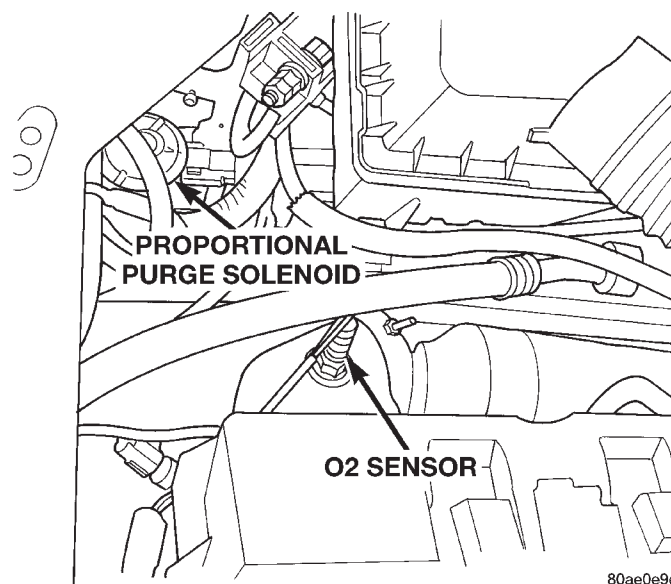


Fig. 10 Proportional Purge Solenoid Valve

- (2) Connect vacuum tube to solenoid.
- (3) Connect electrical connector to solenoid.

EXHAUST GAS RECIRCULATION (EGR) SYSTEM

INDEX

	page		page
DESCRIPTION AND OPERATION		EGR TUBE—3.2/3.5L	21
EXHAUST GAS RECIRCULATION (EGR)	18	EGR VALVE—2.7L	18
REMOVAL AND INSTALLATION		EGR VALVE—3.2/3.5L	19
EGR TUBE LOWER—2.7L	20	SPECIFICATIONS	
EGR TUBE UPPER—2.7L	20	TORQUE	21

DESCRIPTION AND OPERATION

EXHAUST GAS RECIRCULATION (EGR)

The EGR valve consists of three major components. First there is the pintle, valve seat, and housing which contains and regulates the gas flow. Second there is the armature, return spring, and solenoid coil to provide the operating force to regulate the flow by changing the pintle position. The solenoid coil assembly is in parallel with a diode and connects to the two connectors in the connector assembly. The third major component which senses pintle position and is connected to the three connectors in the electrical connector.

The exhaust gas recirculation flow is determined by the engine controller. For a given set of conditions, the engine controller knows the ideal exhaust gas recirculation flow to optimize NOx and fuel economy as a function of the pintle position. Pintle position is obtained from the position sensor and the engine controller by adjusting the duty cycle of 128 Hz power supplied to the solenoid coil to obtain the correct position.

REMOVAL AND INSTALLATION

EGR VALVE—2.7L

REMOVAL

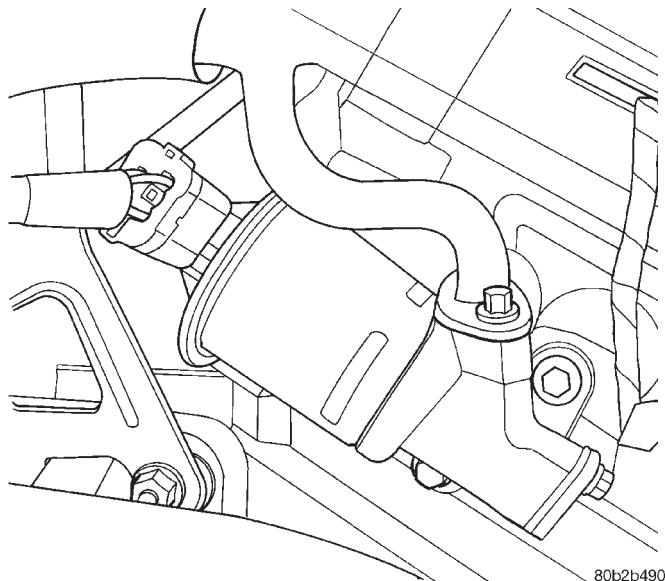
- (1) Disconnect negative battery cable.
- (2) Remove air inlet tube and resonator.
- (3) Remove throttle cable bracket and reposition.
- (4) Remove EGR tube mounting screws at intake manifold plenum.
- (5) Disconnect electrical connector from solenoid.
- (6) The EGR valve attaches to the rear of the right cylinder head.

- (7) Remove EGR upper tube screws at EGR valve.
- (8) Remove EGR valve mounting screws.
- (9) Remove screws from EGR lower tube at exhaust manifold.
- (10) Remove EGR valve and lower tube as an assembly.
- (11) Clean gasket surfaces. Discard old gasket. If necessary, clean EGR passages.

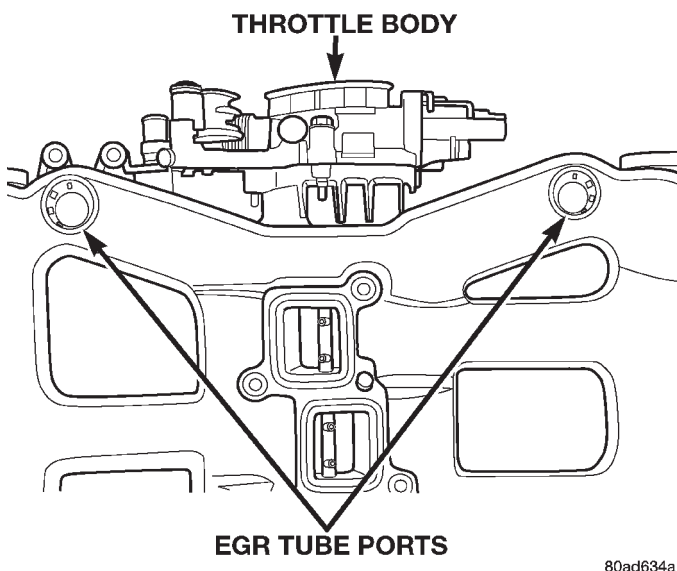
INSTALLATION

- (1) Loosely install EGR valve and lower tube, use a new gasket between tube and EGR valve.
- (2) Install EGR valve to rear of Cylinder head, do not tighten screws.
- (3) Loosely install screws to lower EGR tube to exhaust manifold
- (4) Install rubber silicone seals on intake manifold end of EGR tube.
- (5) Install upper tube into the intake manifold, being careful to be sure silicone rubber seals is correctly installed and undamaged..
- (6) Install new gasket between the EGR valve and tube and install bolts.
- (7) Tighten the EGR upper tube to intake manifold plenum screws to 9 N·m (80 in. lbs.) torque.
- (8) Tighten the EGR tube's to EGR valve bolts to 11 N·m (95 in. lbs.) torque.
- (9) Tighten EGR lower tube to exhaust manifold screws to 22 N·m (200 in. lbs.) torque.
- (10) Tighten EGR valve to cylinder head screws to 22 N·m (200 in. lbs.) torque.
- (11) Attach electrical connector to solenoid.
- (12) Install the throttle cable bracket to intake manifold.
- (13) Install air inlet tube and resonator.
- (14) Connect negative battery cable.

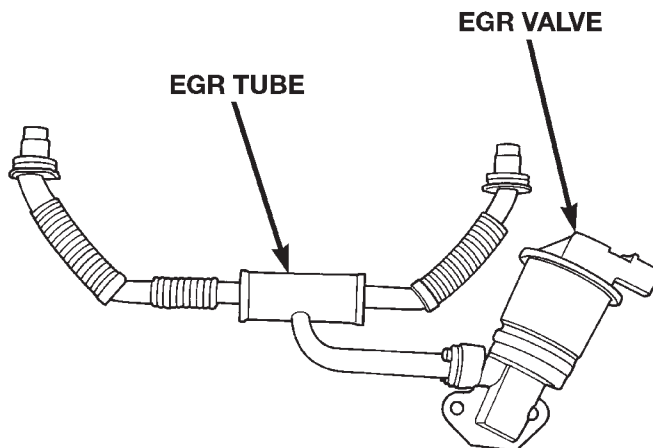
REMOVAL AND INSTALLATION (Continued)

**Fig. 1 EGR Valve—2.7 L****EGR VALVE—3.2/3.5L**

The EGR tube attaches to the bottom of the intake manifold plenum beside the throttle body (Fig. 2).

**Fig. 2 Intake Manifold EGR Port Location****REMOVAL**

- (1) Disconnect negative battery cable.
- (2) Remove air inlet tube and resonator.
- (3) Remove EGR tube mounting clips at intake manifold plenum (Fig. 3).
- (4) Remove Intake Plenum, refer to Group 11 Intake and Exhaust Systems.
- (5) Remove the fuel rail, refer to Group 14 Fuel Delivery.
- (6) Disconnect electrical connector from EGR valve.

**Fig. 3 EGR Tube**

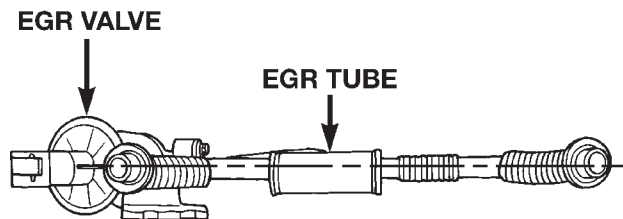
- (7) Remove EGR tube mounting screws at EGR valve.

When removing EGR upper tube assembly being careful not to drop the silicone rubber seals in the intake manifold. Clean gasket surfaces on the EGR valve. Note that any loose dirt can lodge between the pintle and the seat and cause valve leakage that will give a rough idle and depressed manifold vacuum.

- (8) Remove EGR tube.
- (9) The EGR valve attaches to the rear of the right cylinder head.
- (10) Remove EGR valve mounting screws.
- (11) Clean gasket surfaces. Discard old gasket. If necessary, clean EGR passages.

INSTALLATION

- (1) Loosely install EGR valve and new gasket on cylinder head.
- (2) Using new gaskets, loosely install the EGR tube and mounting screws. Make sure that the tube is parallel with the mounting surface of the EGR valve (Fig. 4).

**Fig. 4 Mounting the EGR Tube to EGR Valve**

REMOVAL AND INSTALLATION (Continued)

(3) Tighten the EGR tube to EGR valve screws to 11 N·m (95 in. lbs.) torque.

(4) Install rubber silicone seals on intake manifold end of EGR tube.

(5) Attach electrical connector to solenoid.

Install fuel rail, refer to Group 14, Fuel Delivery.

(6) Install upper tube into the intake manifold, being careful to be sure silicone rubber seals is correctly installed and undamaged. Install Intake Plenum refer to Group 11, Intake and Exhaust System.

(7) Install clips for the EGR tube to intake manifold plenum.

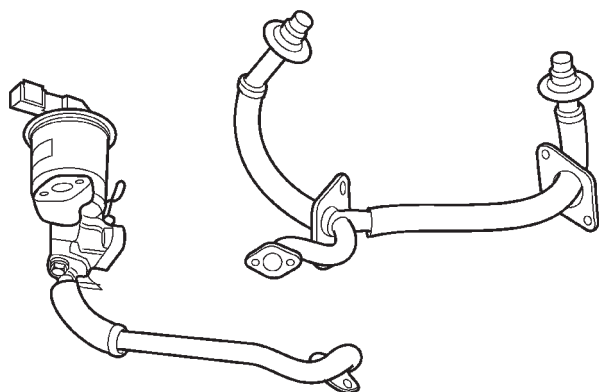
(8) Tighten EGR valve to cylinder head screws to 22 N·m (200 in. lbs.) torque.

(9) Install air inlet tube and resonator.

(10) Connect negative battery cable.

EGR TUBE UPPER—2.7L

The EGR tube attaches to the intake manifold plenum on both sides of the throttle body and the EGR valve (Fig. 5).



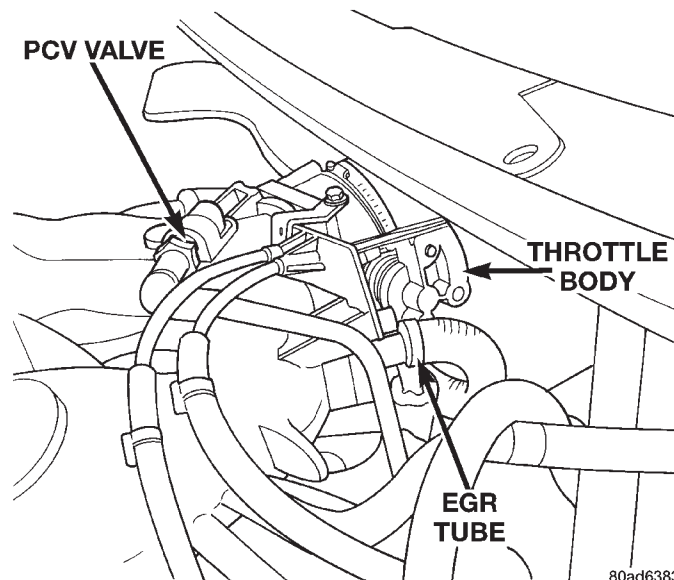
80ab889b

Fig. 5 EGR Tube—2.7L**REMOVAL**

- (1) Disconnect negative battery cable.
- (2) Remove air inlet tube and resonator.
- (3) Remove throttle cable bracket and reposition.
- (4) Remove EGR tube mounting screws at intake manifold plenum (Fig. 6).
- (5) Remove EGR tube mounting screws at EGR valve.

(6) Remove EGR upper tube.

(7) When removing EGR upper tube assembly being careful not to drop the silicone rubber seals in the intake manifold. Clean gasket surfaces on the EGR valve. Note that any loose dirt can lodge between the pintle and the seat and cause valve



80ad6383

Fig. 6 EGR Tube at Intake Manifold

leakage that will give a rough idle and depressed manifold vacuum.

INSTALLATION

(1) Install rubber silicone seals on intake manifold end of EGR tube.

(2) Install upper tube into the intake manifold, being careful to be sure silicone rubber seals is correctly installed and undamaged..

(3) Install new gasket between the EGR valve and tube and install bolts.

(4) Tighten the EGR upper tube to intake manifold plenum screws to 9 N·m (80 in. lbs.) torque.

(5) Tighten the EGR upper tube to EGR valve bolts to 11 N·m (95 in. lbs.) torque.

(6) Install the throttle cable bracket to intake manifold.

(7) Install air inlet tube and resonator.

(8) Connect negative battery cable.

EGR TUBE LOWER—2.7L**REMOVAL**

- (1) Disconnect negative battery cable.
- (2) Remove air inlet tube and resonator.
- (3) Remove EGR tube mounting screws at EGR valve (Fig. 7).
- (4) Remove EGR tube mounting screws at exhaust manifold.

INSTALLATION

(1) Install new gasket between the EGR valve and tube and install bolts.

(2) Install new gasket between the exhaust manifold and tube and install bolts.

REMOVAL AND INSTALLATION (Continued)

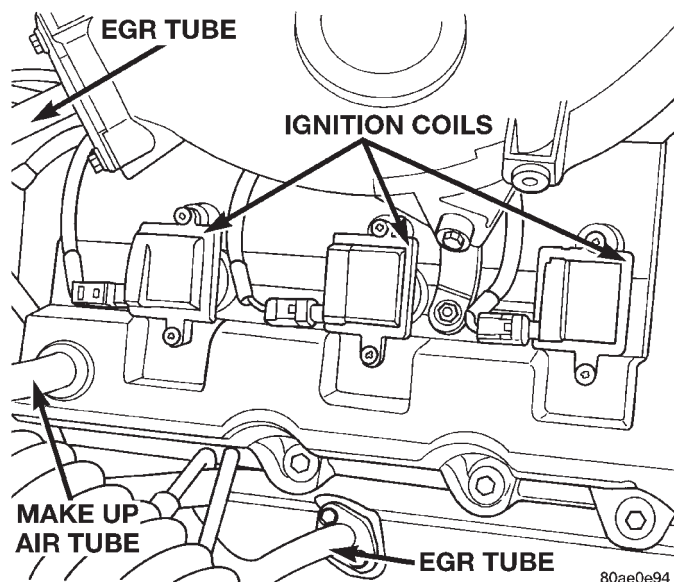


Fig. 7 EGR Tube at Intake Manifold

- (3) Tighten the EGR tube to EGR valve bolts to 11 N·m (95 in. lbs.) torque.
- (4) Tighten the EGR tube to exhaust manifold bolts to 11 N·m (95 in. lbs.) torque.
- (5) Install air inlet tube and resonator.
- (6) Connect negative battery cable.

EGR TUBE—3.2/3.5L

The EGR tube attaches to the bottom of the intake manifold plenum beside the throttle body (Fig. 2).

REMOVAL

- (1) Disconnect negative battery cable.
- (2) Remove air inlet tube and resonator.
- (3) Remove EGR tube mounting clips at intake manifold plenum (Fig. 3).
- (4) Remove Intake Plenum, refer to Group 11 Intake and Exhaust Systems.
- (5) Remove the fuel rail, refer to Group 14 Fuel Delivery.

- (6) Remove EGR tube mounting screws at EGR valve.

When removing EGR upper tube assembly being careful not to drop the silicone rubber seals in the intake manifold. Clean gasket surfaces on the EGR valve. Note that any loose dirt can lodge between the pintle and the seat and cause valve leakage that will give a rough idle and depressed manifold vacuum.

- (7) Remove EGR tube.

INSTALLATION

- (1) Using new gaskets, loosely install the EGR tube and mounting screws. Make sure that the tube is parallel with the mounting surface of the EGR valve (Fig. 4).

- (2) Tighten the EGR tube to EGR valve screws to 11 N·m (95 in. lbs.) torque.

- (3) Install rubber silicone seals on intake manifold end of EGR tube.

Install fuel rail, refer to Group 14, Fuel Delivery.

- (4) Install upper tube into the intake manifold, being careful to be sure silicone rubber seals is correctly installed and undamaged. Install Intake Plenum refer to Group 11, Intake and Exhaust System.

- (5) Install clips for the EGR tube to intake manifold plenum.

- (6) Install air inlet tube and resonator.

- (7) Connect negative battery cable.

SPECIFICATIONS**TORQUE**

Description	Torque
EGR valve to cyl. head	22 N·m (200 in. lbs.)
EGR tube to EGR valve	11 N·m (95 in. lbs.)
EGR tube to intake manifold	9 N·m (80 in. lbs.)
EGR tube to exhaust manifold . .	11 N·m (95 in. lbs.)

